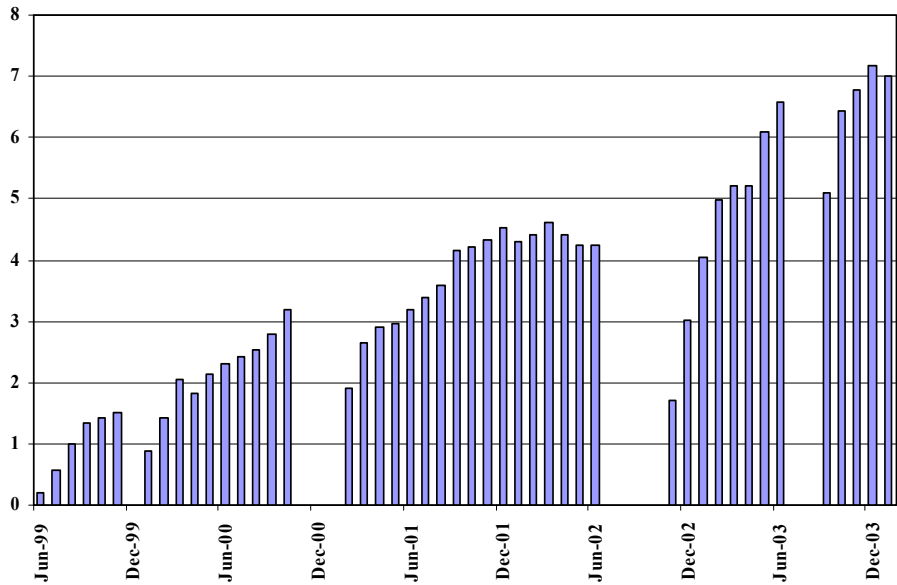


*Overview of B and  
Phi factories and  
their future*

*P. Raimondi*

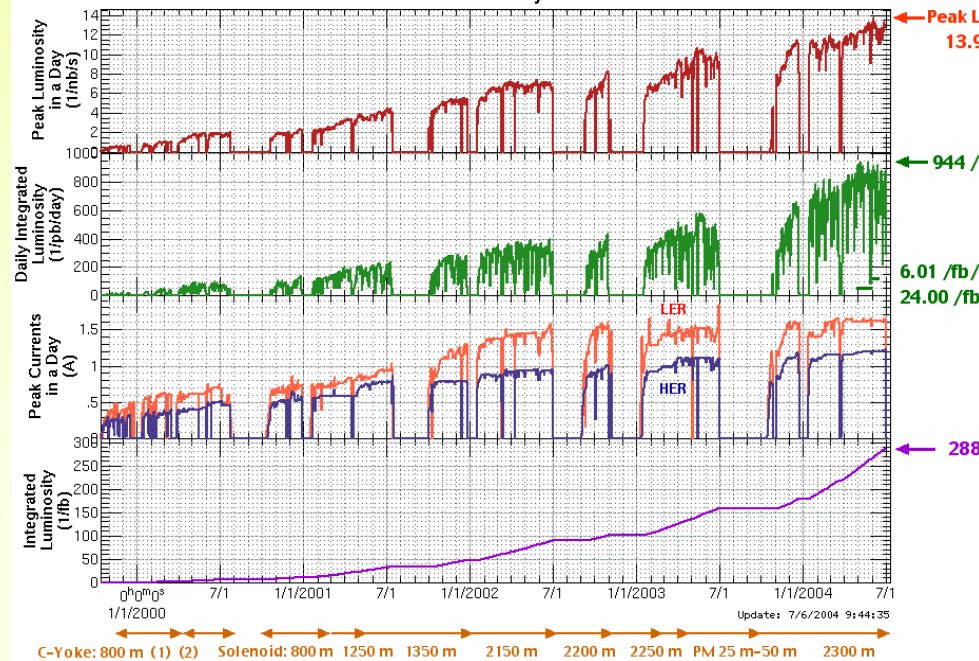
**La Thuile, March 2<sup>nd</sup>2005**

## Peak PEP-II Luminosity (x1E33) per Month

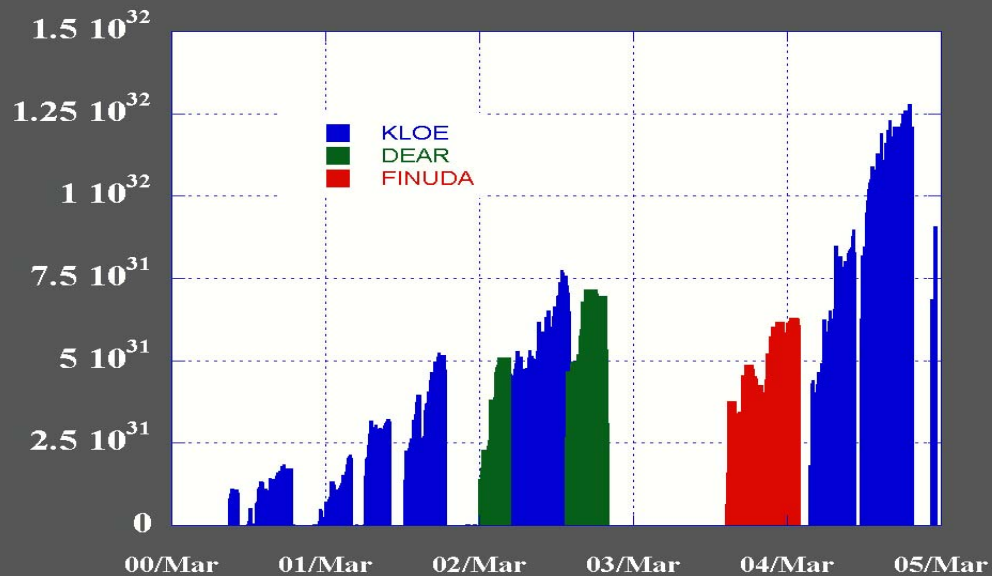


## Luminosity of KEKB

Oct. 1999 - July 2004

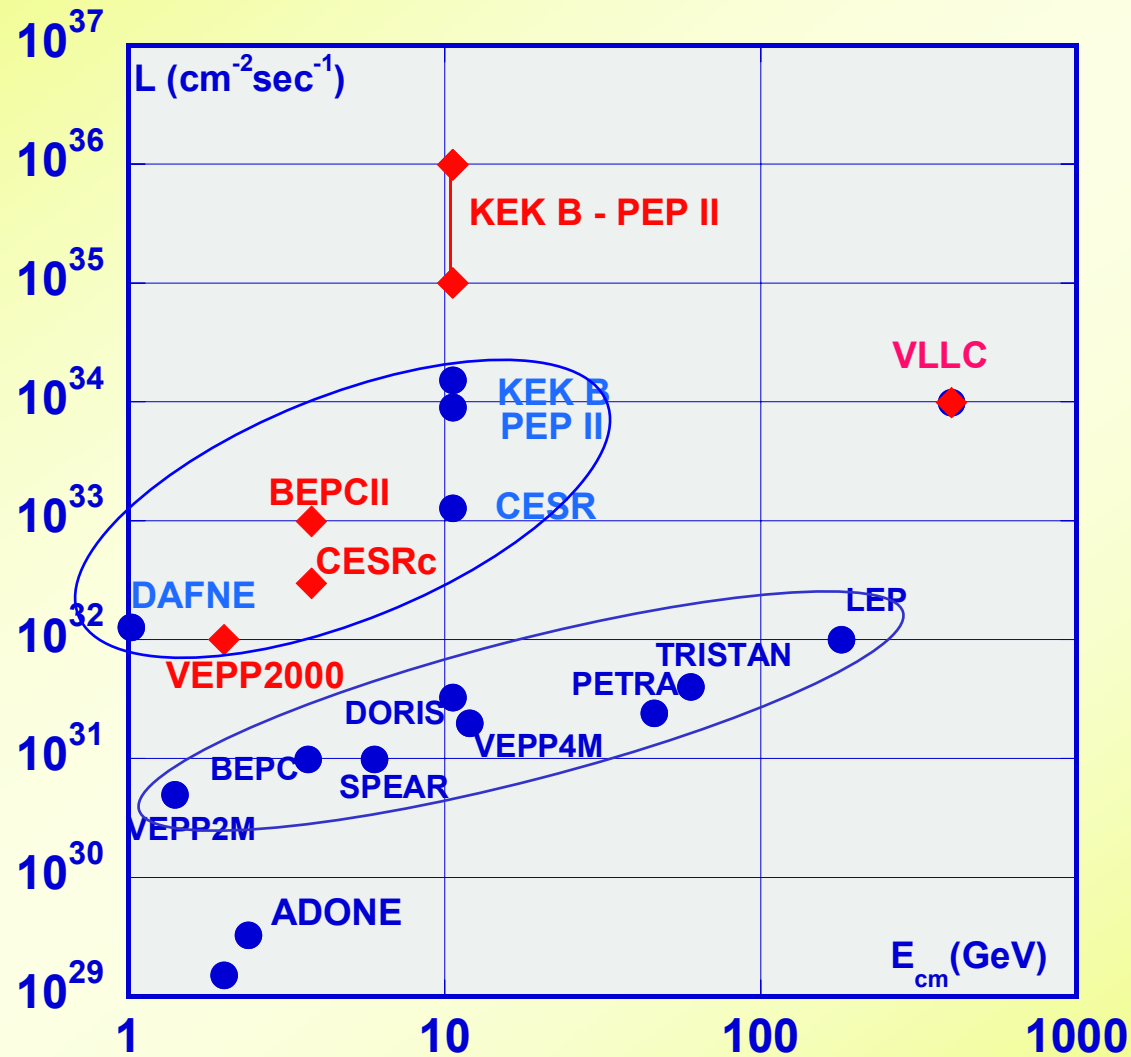


## DAΦNE peak Luminosity [ $\text{cm}^{-2}\text{s}^{-1}$ ]



**Factories peak luminosities still growing**

# Lepton Collider Performances: Luminosity vs. Energy



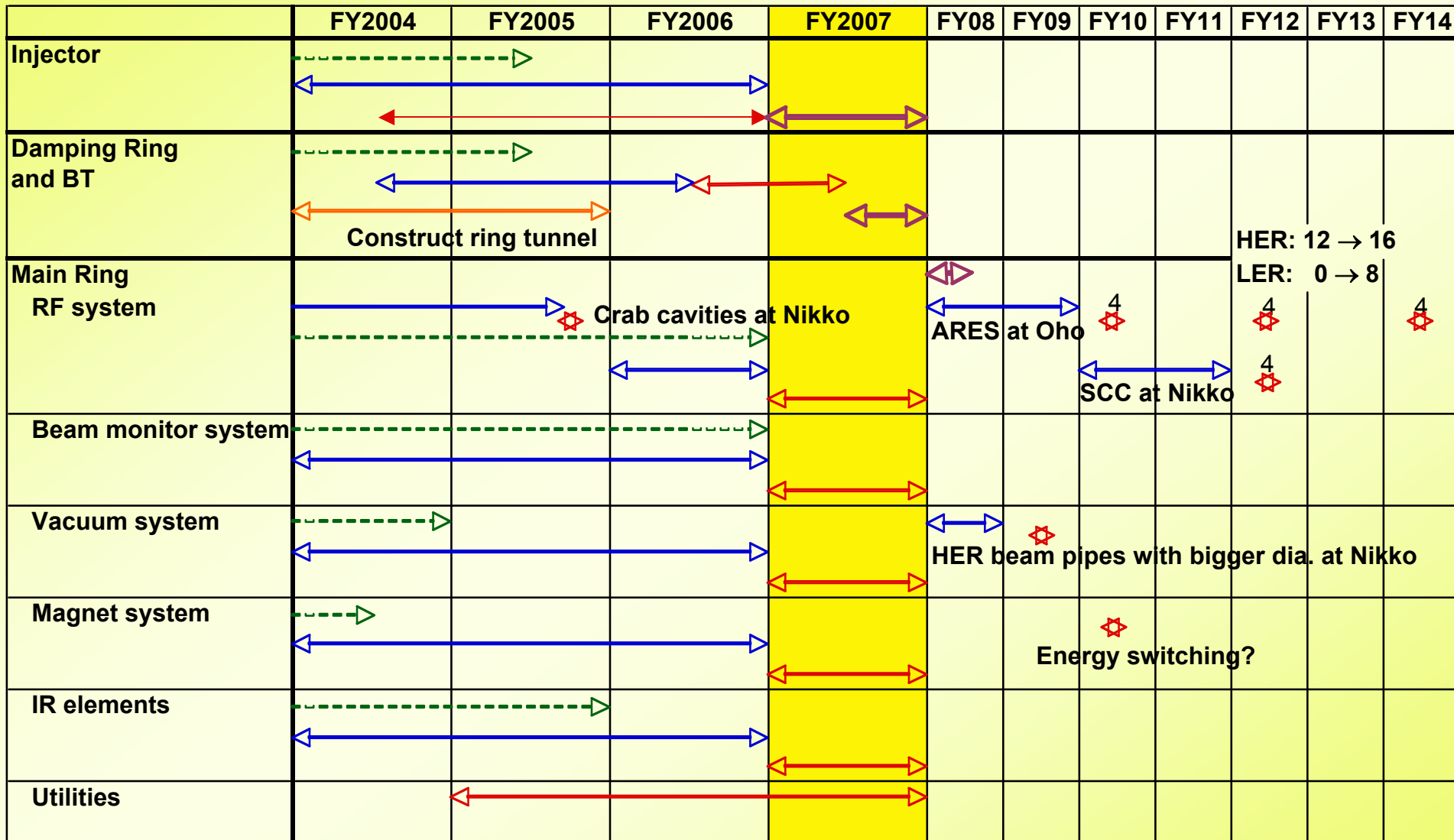
# Super PEP2

- Preliminary studies for an upgrade of Pep2 have been made and are still in progress
- However, presently SLAC has decided to focus his HEP on the ILC for the next few years and officially the PEP2 program should be completed at the end of the scheduled physics runs.
- It is still possible that this will change in the future (budget and power requirements are the most crucial points)

# Super KEKB

- **Solid design almost completed for a quasi-adiabatic upgrade aimed at  $L=10^{35}$  to be implemented around 2008**
- **After that, increasing RF power and beam currents the luminosity could exceed  $2-4 \cdot 10^{35}$**

# General Schedule



---> Test and design

←→ Production

←→ Installation

←→ Commissioning

# Strategy

$$L = \frac{\gamma_{e^\pm}}{2er_e} \left( 1 + \frac{\sigma_y^*}{\sigma_x^*} \right) \left( \frac{I_{e^\pm} \xi_y^{e^\pm}}{\beta_y^*} \right) \left( \frac{R_L}{R_{\xi_y}} \right)$$

Lorentz factor  $\rightarrow$   $\gamma_{e^\pm}$   
 Beam current  $\rightarrow$   $I_{e^\pm}$   
 Beam-beam parameter  $\rightarrow$   $\xi_y^{e^\pm}$   
 Classical electron radius  $\rightarrow$   $r_e$   
 Beam size ratio@IP  $\rightarrow$   $\frac{\sigma_y^*}{\sigma_x^*}$   
 Vertical beta function@IP  $\rightarrow$   $\beta_y^*$   
 Ratio of luminosity & tune shift reduction factors: 0.8 ~ 1 (short bunch)  $\rightarrow$   $\frac{R_L}{R_{\xi_y}}$

## Increase beam currents

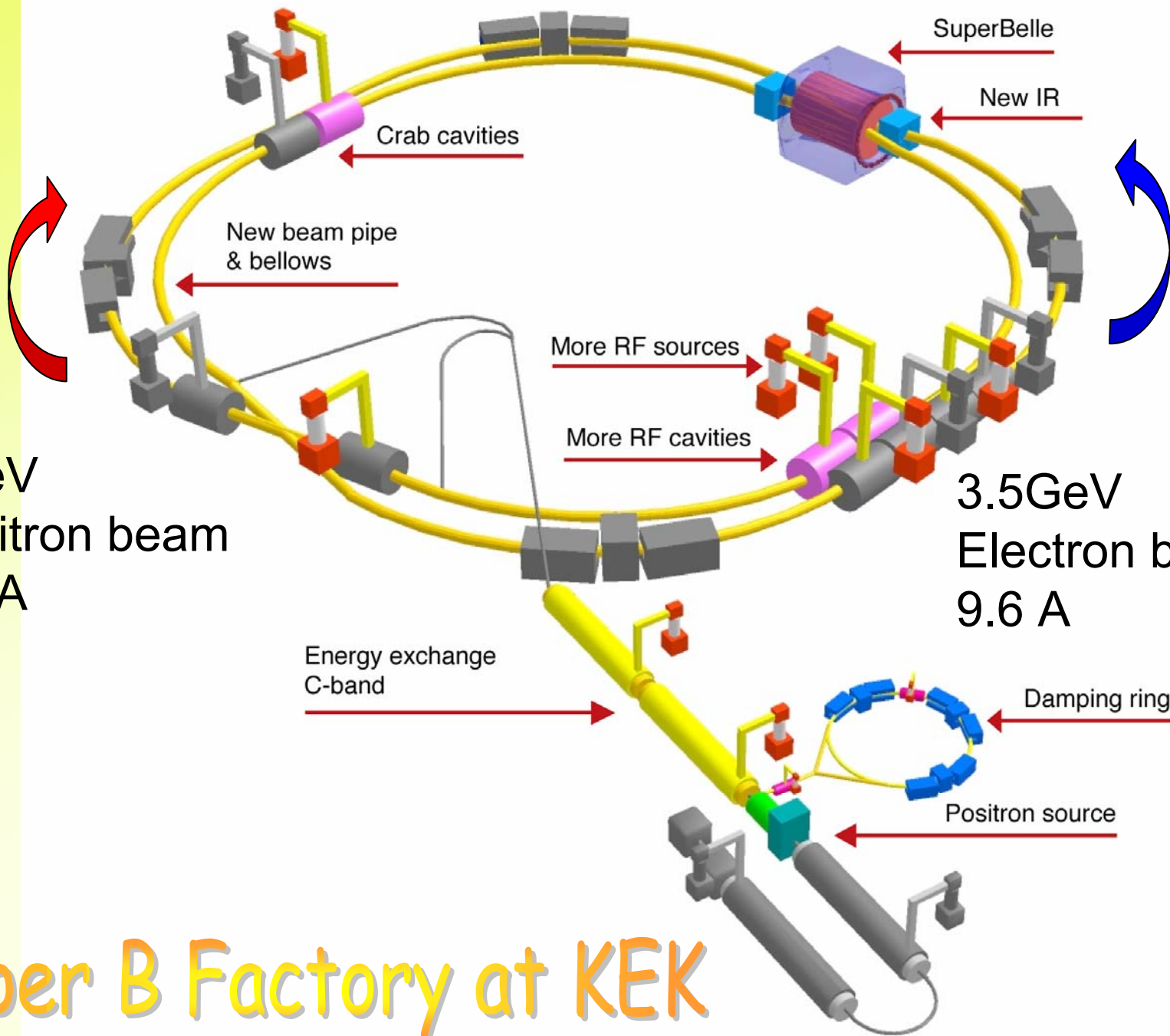
• 1.6 A (LER) / 1.2 A (HER)  $\rightarrow$  9.6 A (LER) / 4.1 A (HER)

## Smaller $\beta_y^*$

• 6 mm  $\rightarrow$  3 mm

## Increase $\xi_y$

• 0.05  $\rightarrow$  0.14



8GeV  
 Positron beam  
 4.1 A

3.5GeV  
 Electron beam  
 9.6 A

# Super B Factory at KEK



# Machine parameters

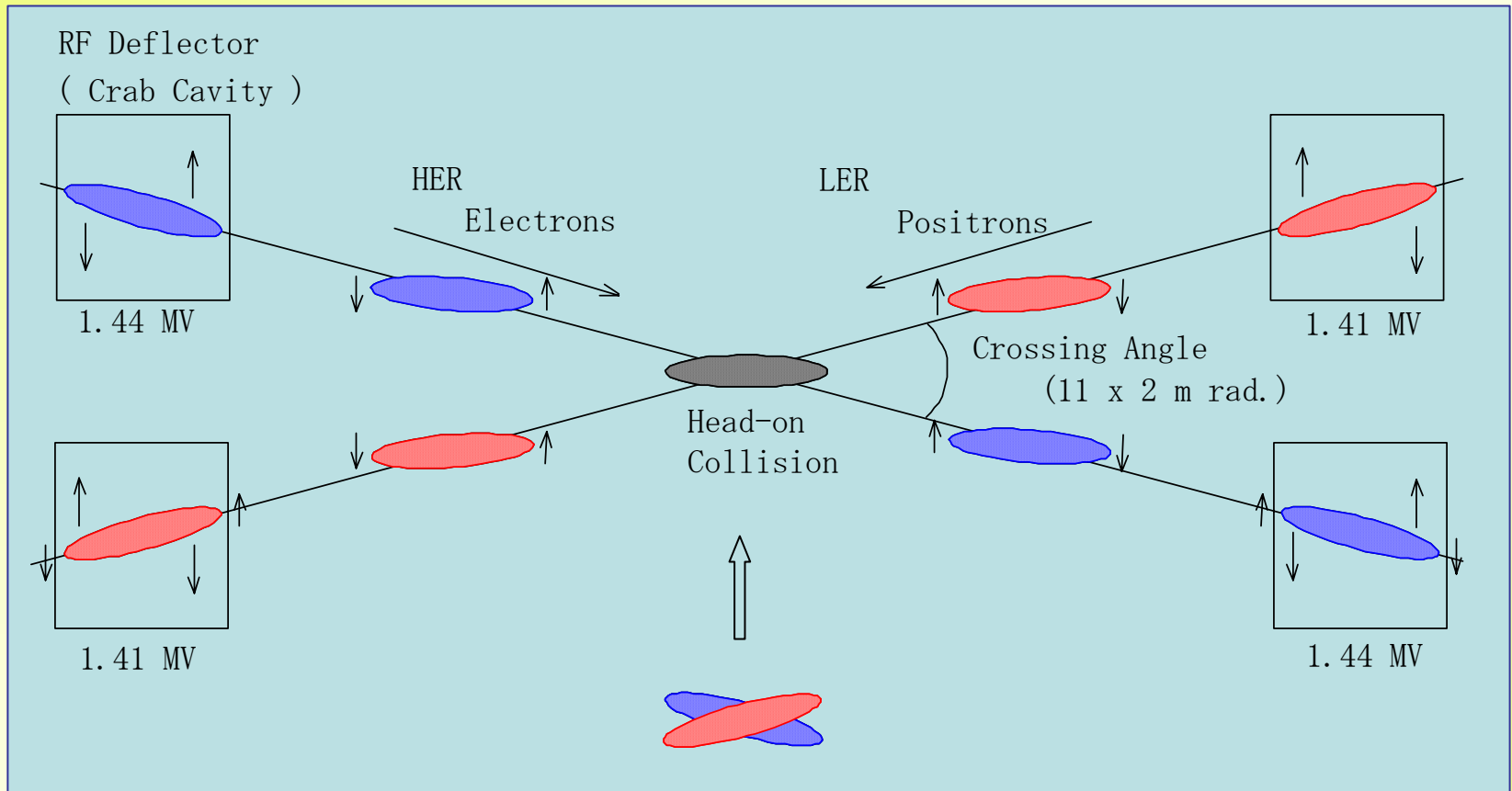
<i>Parameters</i>		<i>LER/HER</i>	<i>Unit</i>
<i>Beam energy</i>	$E$	3.5/8.0	GeV
<i>Beam current</i>	$I$	<b>9.4/4.1</b>	A
<i>Particles/bunch</i>	$N$	$1.18 \cdot 10^{11} / 5.13 \cdot 10^{11}$	
<i>Number of bunches</i>	$n_b$	5018	
<i>Circumference</i>	$C$	3016.26	m
<i>Bunch spacing</i>	$\sigma_b$	0.6	m
<i>Horizontal <math>\beta</math> at IP</i>	$\beta_x$	<b>200</b>	mm
<i>Vertical <math>\beta</math> at IP</i>	$\beta_y$	<b>3</b>	mm
<i>Bunch length</i>	$\sigma_z$	<b>3</b>	mm
<i>Radiation loss</i>	$U_0$	1.23/3.48	MeV/m
<i>Synchrotron tune</i>	$\nu_s$	0.031/0.019	
<i>Horizontal betatron tune</i>	$\nu_x$	45.506/44.515	
<i>Vertical betatron tune</i>	$\nu_y$	43.545/41.580	

Talk by Ohnishi

# Machine parameters

Parameters		Crab cavities; without/ <i>with</i>				Unit
Horizontal emittance	$\varepsilon_x$	30/ <i>24</i>				nm
Coupling parameter	$\kappa$	6/ <i>1</i>				%
Crossing angle	$\theta_x$	30/ <i>0</i>				mrad
Luminosity reduction	$R_L$	0.76/ <i>0.86</i>				
$\xi_x$ reduction	$R_{\xi_x}$	0.73/ <i>0.99</i>				
$\xi_y$ reduction	$R_{\xi_y}$	0.94/ <i>1.11</i>				
Horizontal beam-beam	$\xi_x$	0.079/ <i>0.137</i>				
Vertical beam-beam	$\xi_y$	0.051/ <i>0.218</i>				
Beam-beam simulation model		S-S	W-S	<i>S-S</i>	<i>W-S</i>	
Vertical beam-beam	$\xi_y$	0.051		<i>0.14</i>	<i>0.28</i>	
Luminosity	$L$	1		<i>2.5</i>	<i>5</i>	$10^{35} \text{ cm}^{-2} \text{ s}^{-1}$

# Crab crossing scheme



Palmer for LC (1988)

Oide and Yokoya for storage rings :Phys,Rev.A40,315(1989)

Recent simulations by Ohmi showed significant increase of luminosity with crab crossing.

# Vacuum System

Beam current increase causes:

## Intense Synchrotron Radiation

- 27.8 kW/m in LER, twice as high as in KEKB
- 21.6 kW/m in HER, 4 times as high as in KEKB

→Ante-chamber structure

- Also motivated by need to reduce photo-electron clouds.

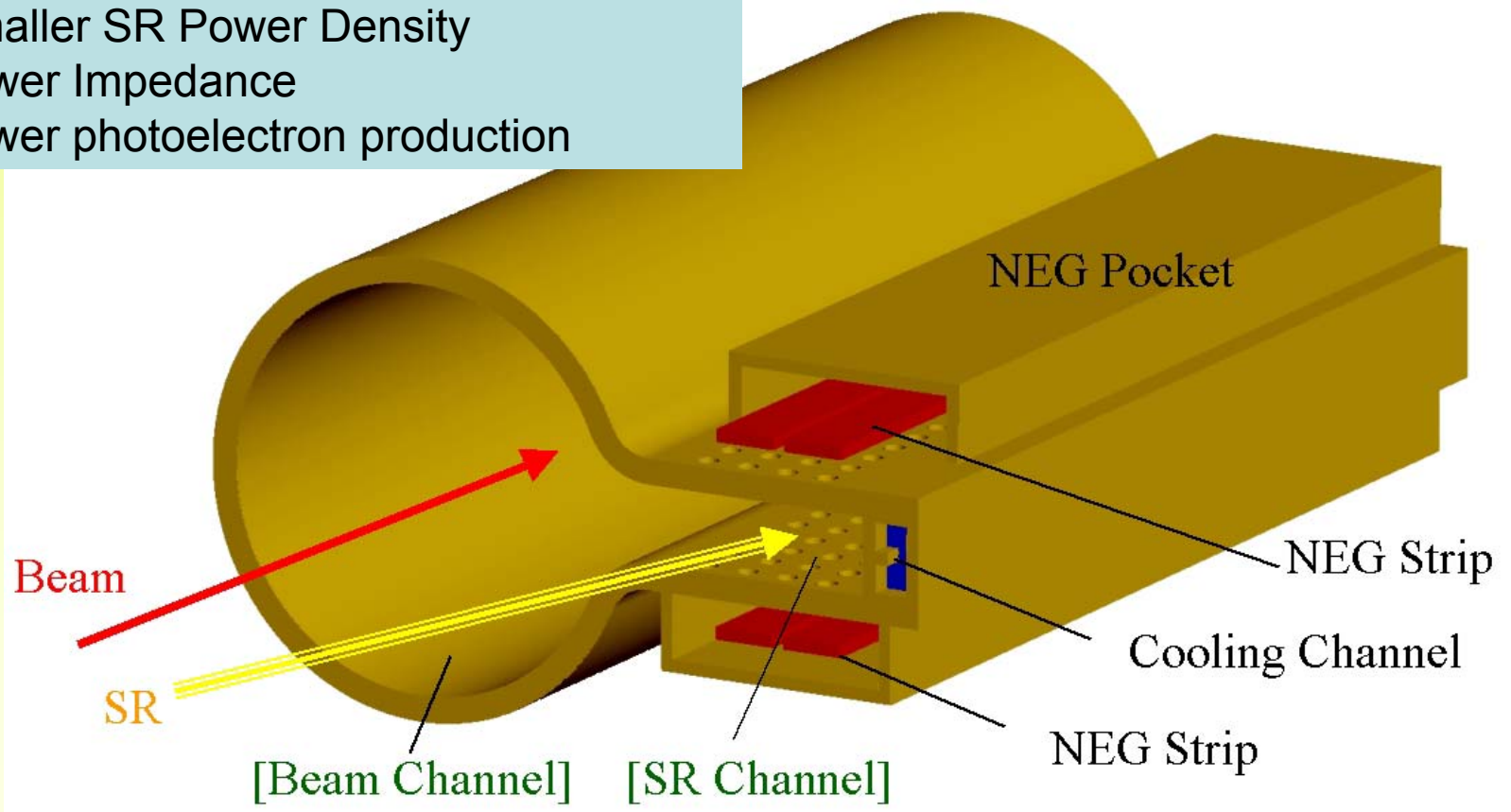
## Heating due to Higher Order Modes (HOM)

→Design efforts to achieve small loss factor for each vacuum component.

→HOM absorbers near large impedance sources.

# Vacuum components: Antechamber-type copper duct

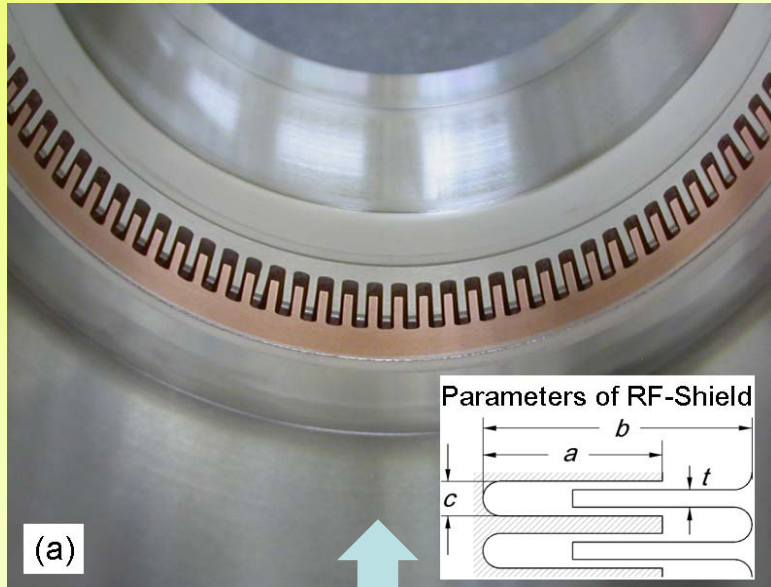
Smaller SR Power Density  
Lower Impedance  
Lower photoelectron production



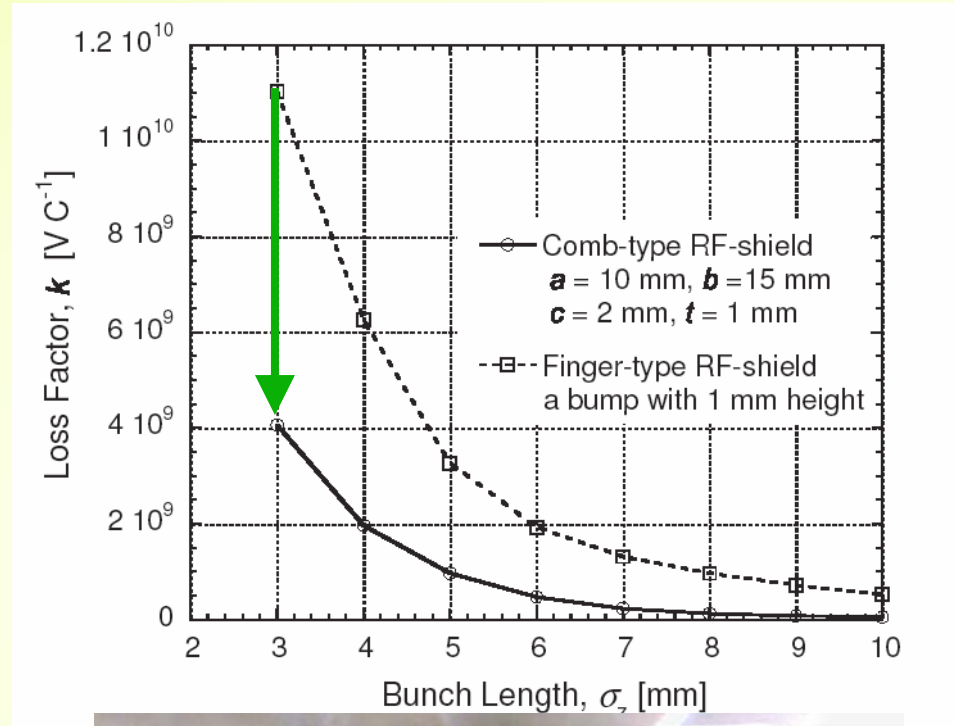
Prototype ducts were installed in the LER (Jan.2004)

Talk by Suetsugu

# Vacuum components: Bellows chamber with comb type RF-shield



- High thermal strength
- Low impedance
- No sliding contact on the surface facing the beam



Comb-type bellows were installed in the LER (2004).

Talk by Suetsugu

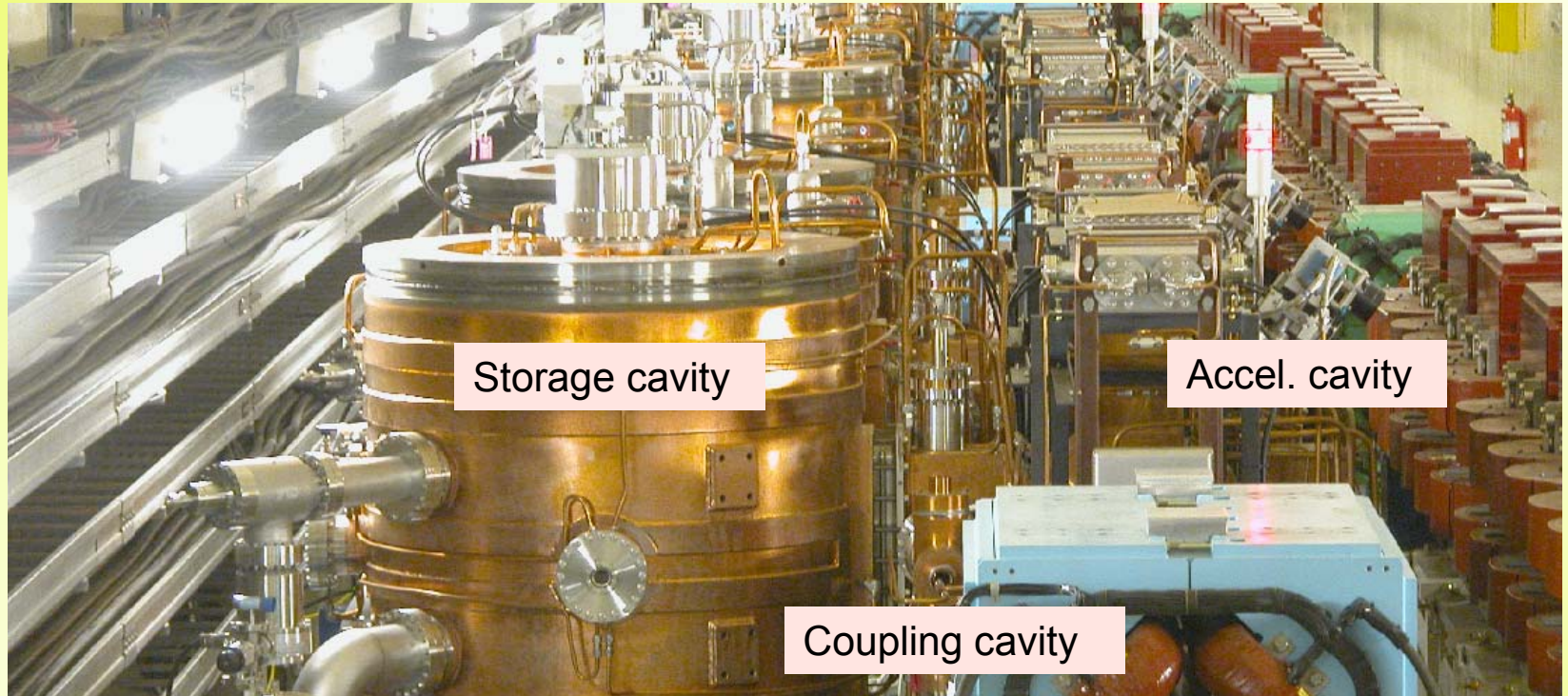
# RF power Increase

- Required RF power provided to beam is **four times as high as those of KEKB.**
- The required RF voltage is relatively low.
- The number of cavities should be kept as small as possible to reduce the total impedance in the ring.



- Change to one ARES/klystron configuration.
  - KEKB: two ARES/one klystron
- The input power to each cavity will be nearly doubled.
- The number of klystrons will be more than doubled.

# ARES (The Accelerator Resonantly coupled with an Energy Storage) Cavity



## SuperKEKB Challenges:

- Strong longitudinal Coupled-Bunch Instabilities (CBI) due to a larger detuning of the accelerating mode, even with ARES and/or SCC.
  - Growth rate =  $(0.3 \text{ ms})^{-1}$
- CBI due to Higher Order Modes (HOM) and other parasitic modes.
- Larger HOM power in each cavity.
- Higher RF power is required.



# Superconducting Cavity

SuperKEKB challenges:

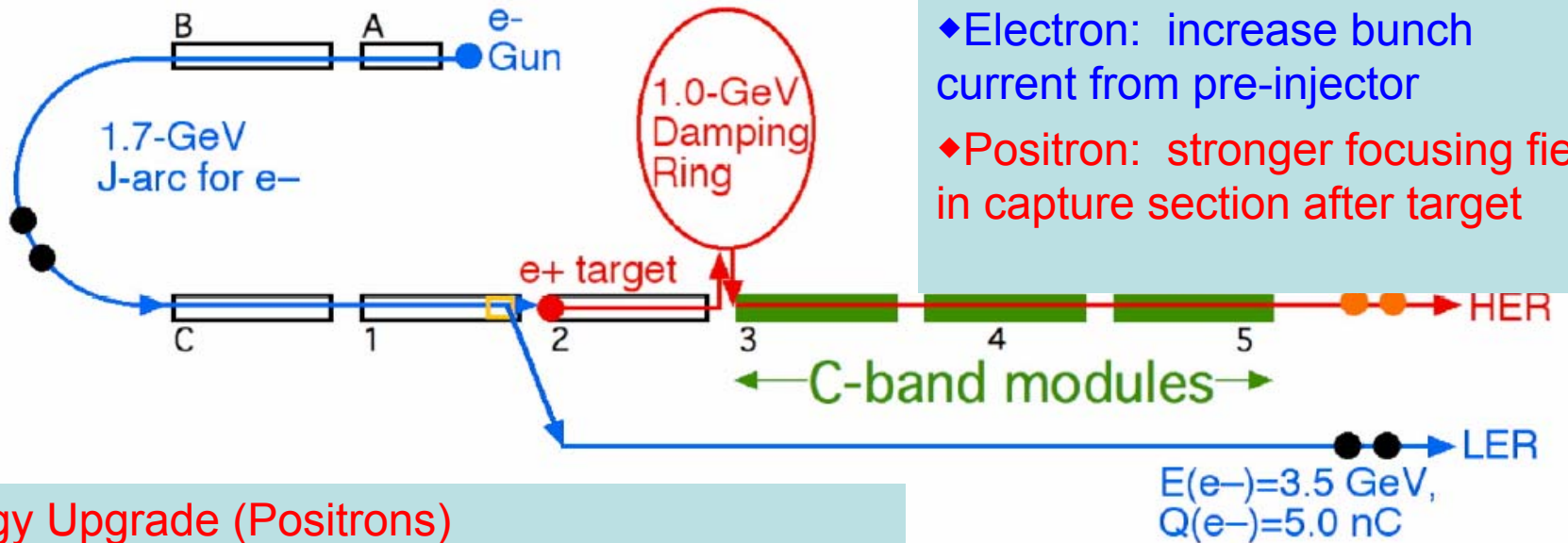
The expected power load to the HOM absorber is 50 kW/cavity at 4.1 A, (even) with a larger beam pipe of 220 mm $\phi$ .

HOM damper upgrade may be needed.



Talk by Mitsunobu

# Linac Upgrade



## Intensity Upgrades

- ◆ Electron: increase bunch current from pre-injector
- ◆ Positron: stronger focusing field in capture section after target

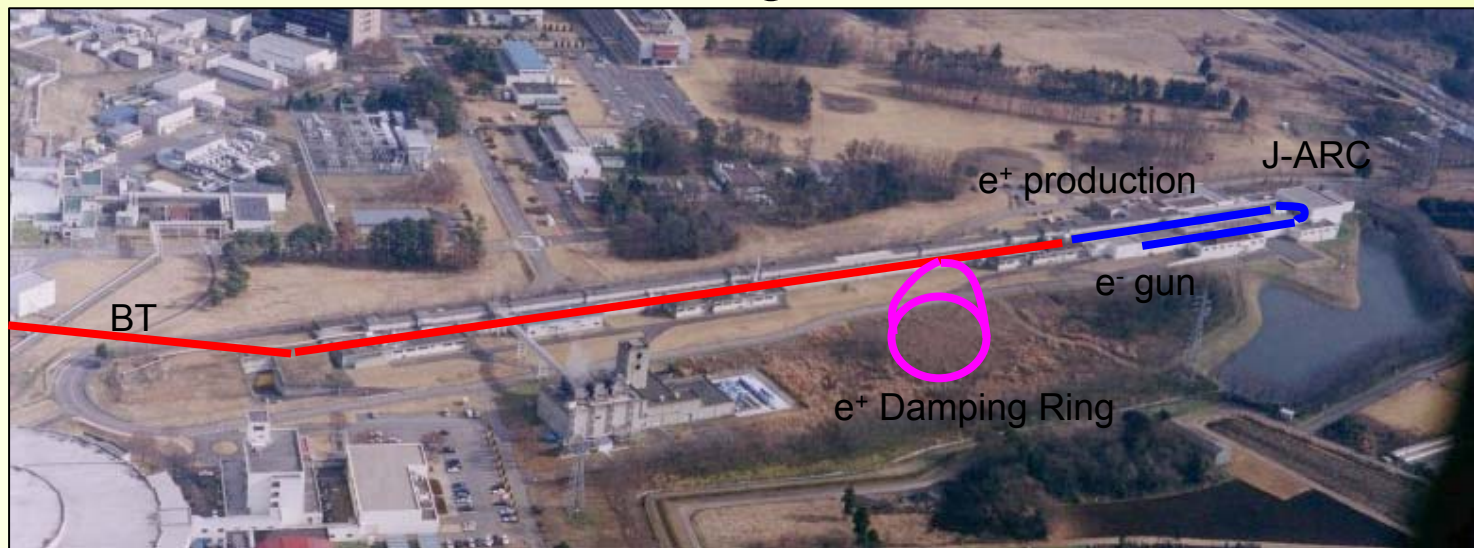
## Energy Upgrade (Positrons)

Replace S-band (2856 MHz) RF system with C-band (5712 MHz) system to double field gradient in downstream section of linac. (The present max. energy gain is 4.8 GeV)

Pulse beam kicker installed before positron target for quick switching between beams (50 Hz).

# Damping Ring

- Positron emittance needs to be damped, to pass reduced aperture of C-Band section and to meet IR dynamic aperture restrictions.
  - Electron DR may be considered later to reduce injection backgrounds in physics detector, but for now only positron DR considered.
- Damping ring located downstream of positron target, before C-Band accelerating section.



Talk by Kikuchi

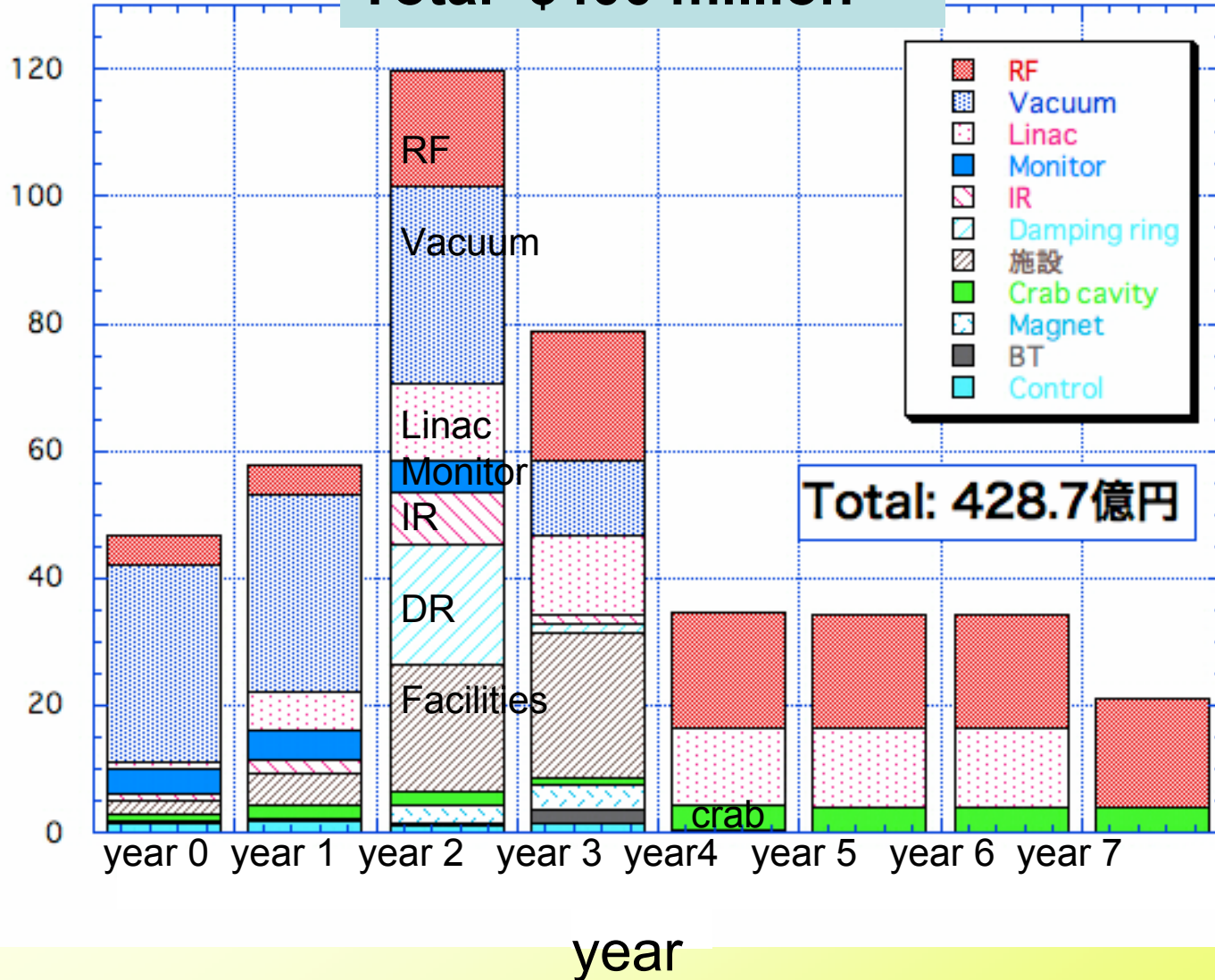
# Cost

Preliminary

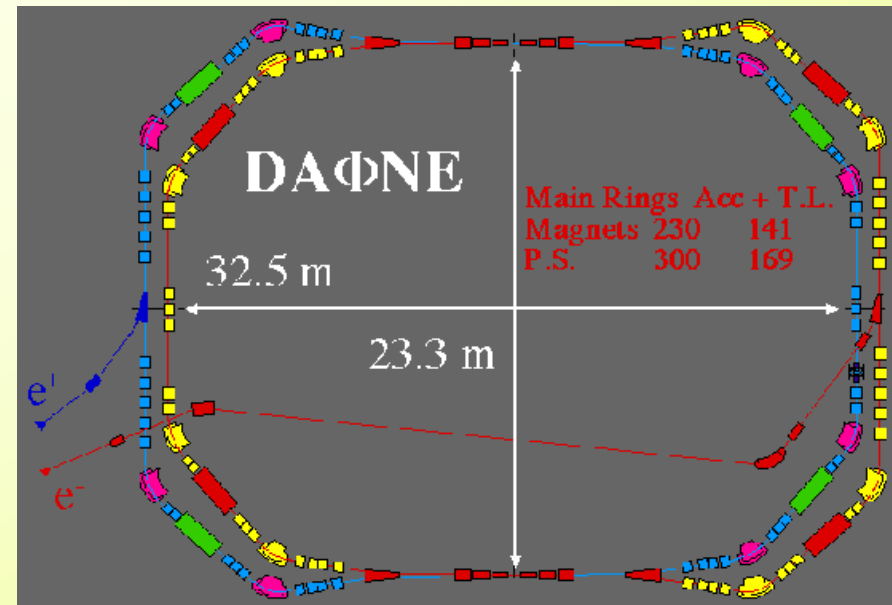
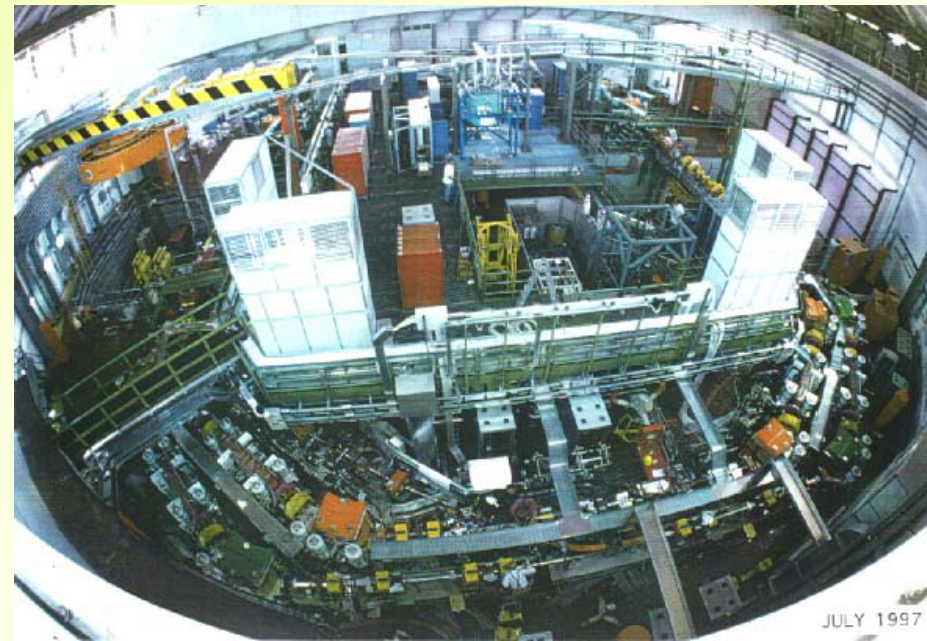
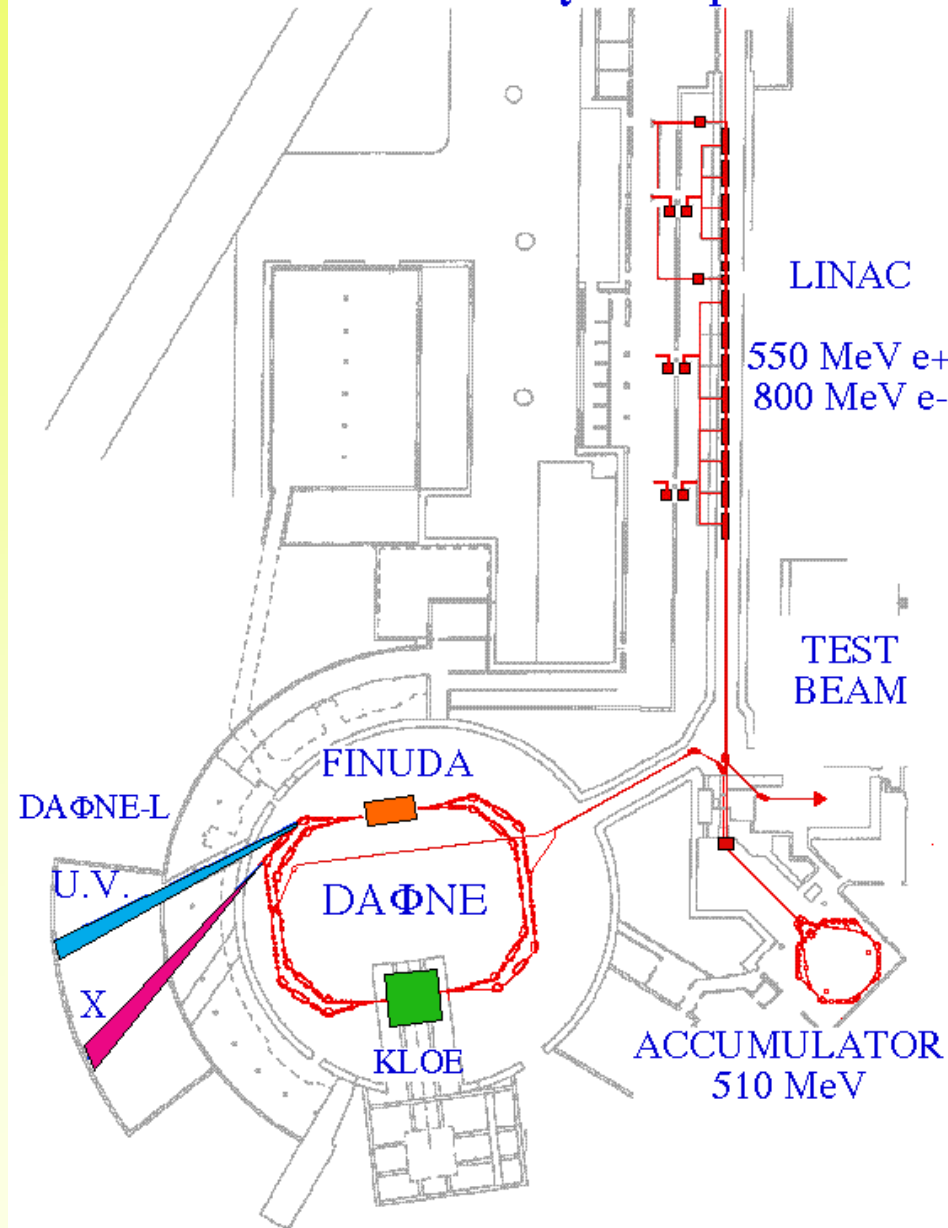
Total~\$400 million

\$million

億円



# Frascati $\Phi$ -Factory complex



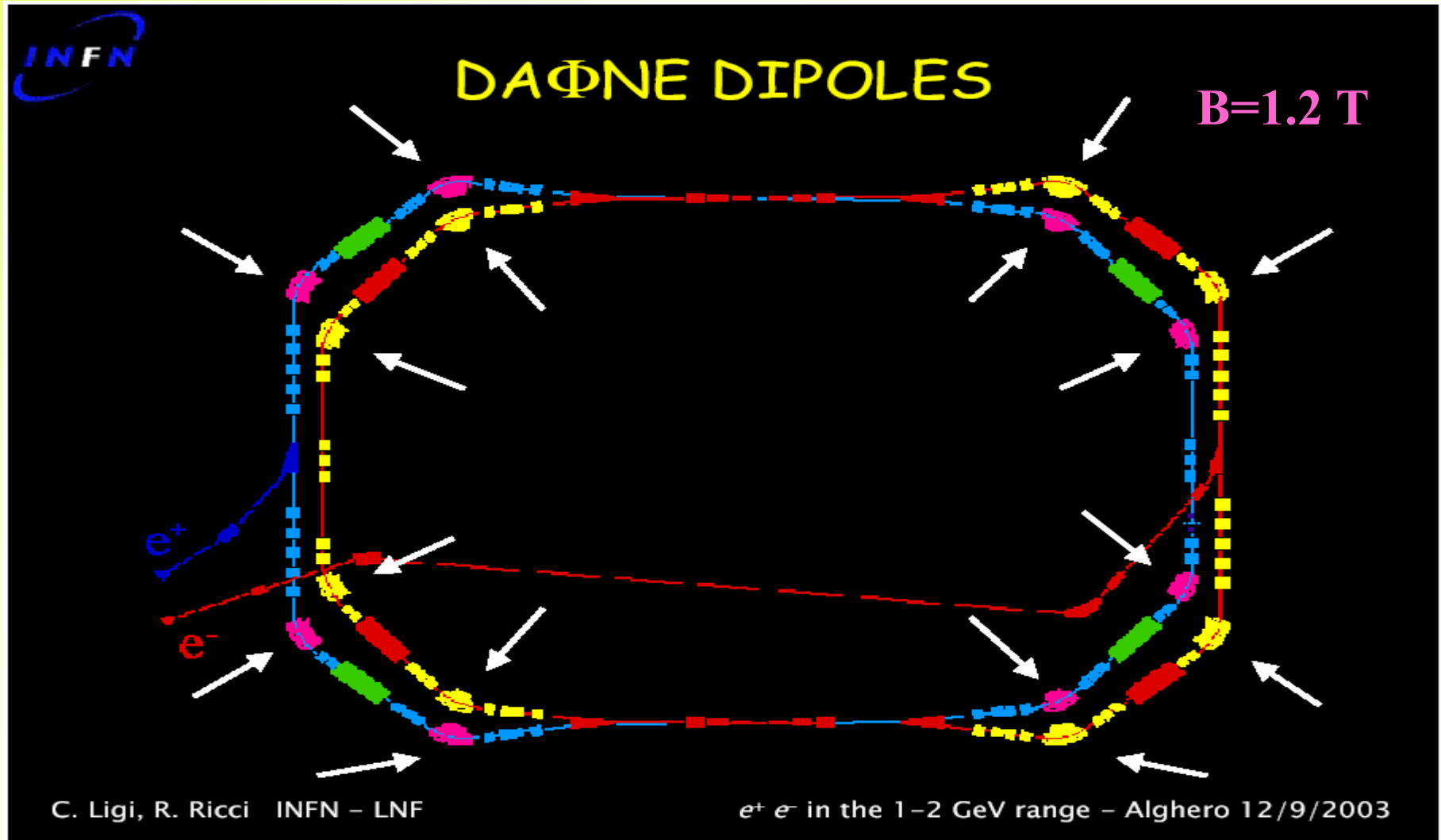
# Rough DAΦNE near-future schedule

	2004	2005	2006	2007
KLOE	$>2 \text{ fb}^{-1}$			
FINUDA			$1 \text{ fb}^{-1}$	
SIDDHARTA				$.5 \text{ fb}^{-1}$

# Possible Future Scenarios

- DAFNE2:** Minimum change for E upgrade (to 1.1 GeV/beam) – preserve  $\Phi$  operation
- DA $\Phi$ NE<sup>UP</sup>:** Limited upgrade of the present machine to reach  $L > 5 \cdot 10^{32} \text{ cm}^{-2}\text{s}^{-1}$
- SUPERDA $\Phi$ NE:** New  $\Phi$ -factory for  $L > 2 \cdot 10^{33} \text{ cm}^{-2}\text{s}^{-1}$  (optionally 1.1 GeV/beam)
- LNF <sup>$\tau$</sup> :** New  $\tau$ -charm factory for  $L > 10^{34} \text{ cm}^{-2}\text{s}^{-1}$  @ 1.9 GeV/beam

# Minimum change for E upgrade (to 1.1 GeV/beam) – preserve Phi operation





## DAFNE2:

### $\Phi$ and $n$ - $n$ bar sharing DAFNE

Energy (GeV)	0.51	1.1
Current (A)	1 - 2	1
Luminosity ( $10^{32}$ )	2	1
N bunches	100	100
I/bunch (mA)	10-20	17
$\tau$ damping (msec)	70/40	11/9
Uo (keV)	4.3 / 9.3	64 / 84
$\tau$ (h)	<1	> 2

**Upgrade of the present machine to  
reach  $L = 5-10 \cdot 10^{32} \text{ cm}^{-2}\text{s}^{-1}$**

**The upgrade is targeted at a factor 5  
luminosity increase at any given current, this  
means that with the present running  
conditions  $DA\Phi NE^{UP}$  will deliver a luminosity  
of about  $7 \cdot 10^{32}$**

# Basic concepts for the Upgrade

In a tune-shift limited regime the luminosity is almost inversely proportional to both the machine radiation damping time and bunch length.

A general strategy to increase the luminosity is to reduce as much as possible the value of these two parameters.

The specific luminosity can be increased by a factor 5 by:

- 1) reducing the the damping time by a factor  $> 2$
- 2) reducing the bunch length by a factor  $> 2.5$

In order to fully benefit the bunch length reduction,  $\beta_y$  at the IP has to be reduced by the same factor and there will be headroom to decrease  $\beta_x$  as well.

# Upgrades Plan

**Damping time can be reduced by a factor  $> 2$ :**

- **decreasing the gap of the DAΦNE wigglers (from 41mm to  $< 20$ mm), thus increasing the gap field from 1.7 T up to 2.0 T.**
- **adding wigglers (2 pairs, two meters each) in the second IR region (a superconducting solution could be explored as well)**

# Upgrade Plan

Bunch length can be reduced by a factor  $> 2.5$  replacing:

- all the vacuum chambers (also necessary to decrease the wigglers-gap)
- the tapers (now 25% of the total ring impedance)
- all the Ion Clearing Electrodes (now responsible for about a 40% bunch lengthening for e-)
- all the bellows (10% of the ring impedance)
- the injection and feedback kickers (now 30% of the ring impedance)
- the scrapers (10% of the ring impedance)
- the feedbacks cavities (15% of the ring impedance)

The new elements will be redesigned to be “very-low-impedance”, the target impedance should be between 2 and 3 times smaller than the present one.

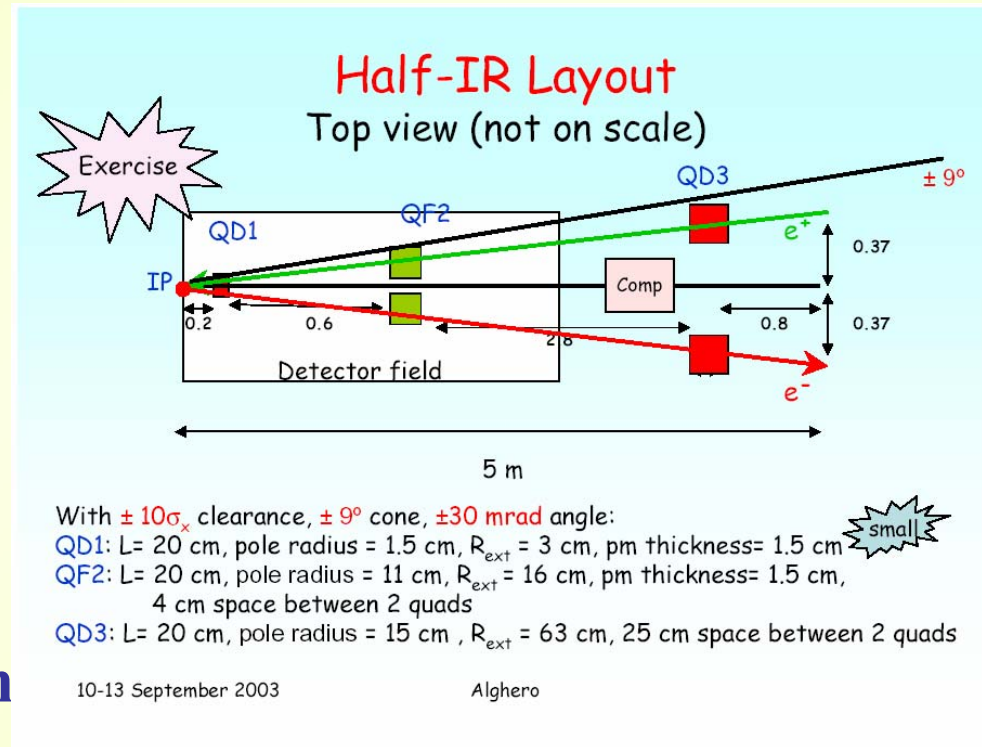
The positron chamber will also have an antichamber to minimize the Electron Cloud that seems a good candidate to explain the present strong horizontal instability and peak current limit for positrons.

Lower impedance will also benefit the beam stability in general.

# IR Upgrade

The IR optics, aimed at smaller  $\beta_y$  will be rebuilt with:

- **smaller  $L^*$**  (= distance between IP and  $1^{\text{st}}$  quadrupole)
- **stronger quadrupoles** (PM quads should suffice, although we could explore a SC solution as well)
- **optimized geometry to increase the beam separation**
- **optimized mechanics for the rotation needed for the coupling compensation**



# Strategy and Logistic for DAΦNE<sup>UP</sup>

**Minimize the down time after the end of the scheduled physics runs and the restart of the operations;**

**Minimize the recommissioning time;**

**Minimize the risks of failure;**

**Minimize the cost;**

**Optimize just ONE-IR-AND-ONE-ENERGY solution.**

# DAΦNE<sup>UP</sup>: Upgrade for the energy up to 2.2 GeV/CM or the luminosity $> 5 \cdot 10^{32}$ @ $\Phi$

	K Physics	Hyper-nuclei	Exotic atoms	
2004	$1.5 \cdot 10^{32}$	$10^{32}$	$10^{32}$	
2007	$> 2 \text{ fb}^{-1}$	$1 \text{ fb}^{-1}$	$0.5 \text{ fb}^{-1}$	
2008	<b>SHUTDOWN</b>			
2009	$> 5 \cdot 10^{32}$	$> 5 \cdot 10^{32}$	$> 5 \cdot 10^{32}$	
2013	$> 25 \text{ fb}^{-1}$	$5 \text{ fb}^{-1}$	???	
	KLOE	FINUDA	SIDDHARTA	
Cost (M€)				20 Accel.



# Basic concepts for a brand new $\Phi$ - Factory aimed at $L > 4 * 10^{33}$

The general strategy to increase the luminosity in the next generation factories is based on the already mentioned concepts:

- reducing the bunch length to the (few) mm scale;
- increasing the radiation damping (especially needed in low-Energy collider as a F-Factory);
- increasing the colliding currents (to  $\approx 3$  A and beyond);
- increasing the beam-beam limits by improving the machine tuning and/or implementing compensation schemes (such as crab crossing in collider with crossing angle)

The strategy is the same of that illustrated for the luminosity upgrade case, but the design can be much more aggressive on the critical parameters in a brand-new machine.

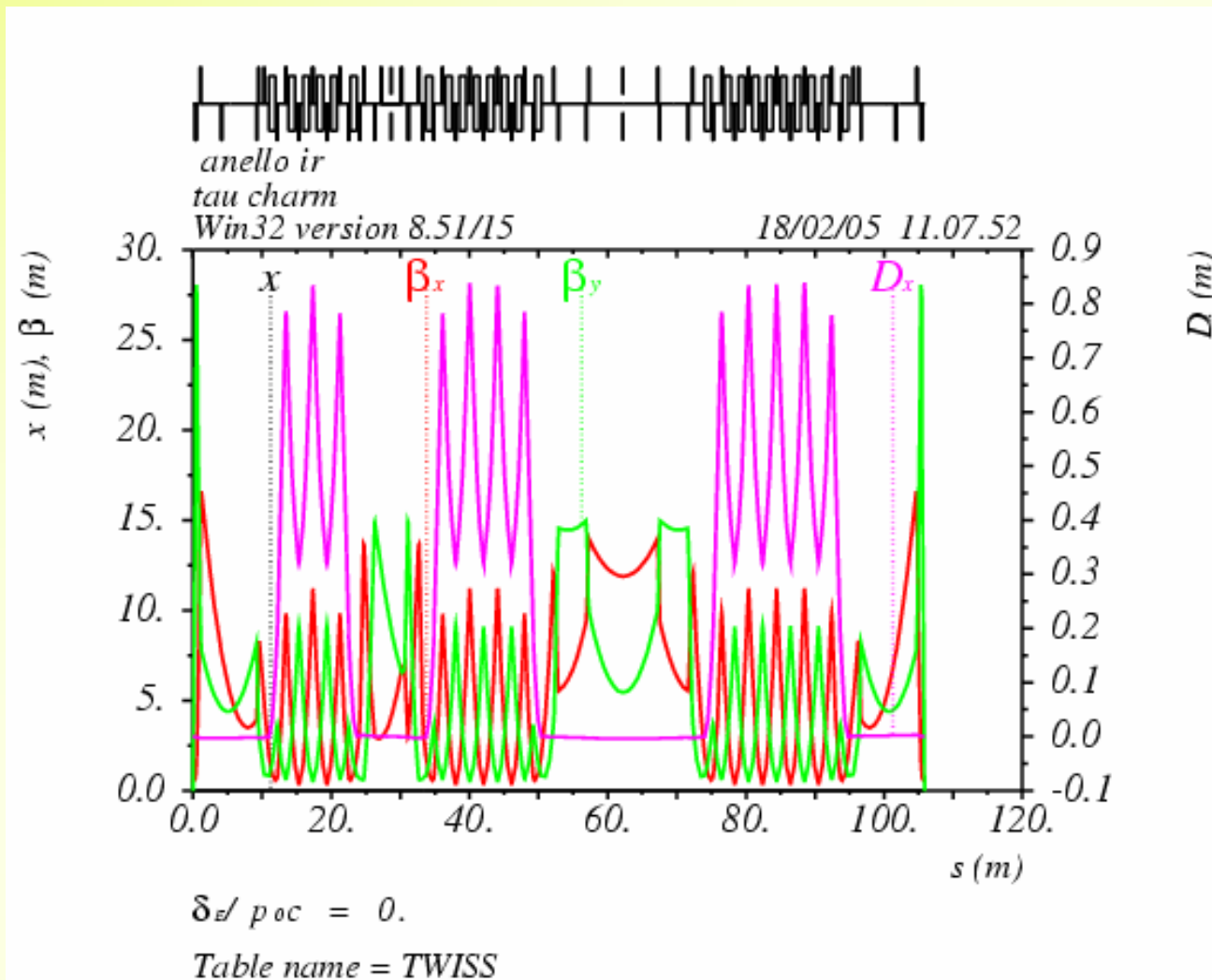
# SUPERDAΦNE preliminary parameters

Energy	0.5 GeV	$B_{\text{dip}} - B_{\text{wig}}$	1.7 - 4 T
C	100 m	U <sub>o</sub>	25 keV
L	2 - 7 $10^{33}$	V <sub>RF</sub>	2.7 MV
f <sub>RF</sub>	500 MHz	V <sub>3RF</sub>	0 ÷ 2 MV
ε <sub>x</sub>	3 · 10 <sup>-7</sup>	α <sub>c</sub>	-0.04 ÷ 0.04
β <sub>x</sub> β <sub>y</sub>	0.5 m 4 - 2 mm	σ <sub>E</sub> /E	5 · 10 <sup>-4</sup>
κ	0.005 - 0.003	P <sub>rad</sub>	50 kW
N <sub>bun</sub>	150	σ <sub>L</sub>	2 ÷ 4 mm
N <sup>±</sup> /bunch	2.5 · 10 <sup>10</sup> - 3.5 · 10 <sup>10</sup> (13 - 18 mA)	I <sub>th</sub> (@Z/n=0.5Ω)	6.5 mA
ξ <sub>x</sub> ξ <sub>y</sub>	0.04 0.056 0.05 0.066	I <sub>tot</sub>	1.9 - 2.7 A

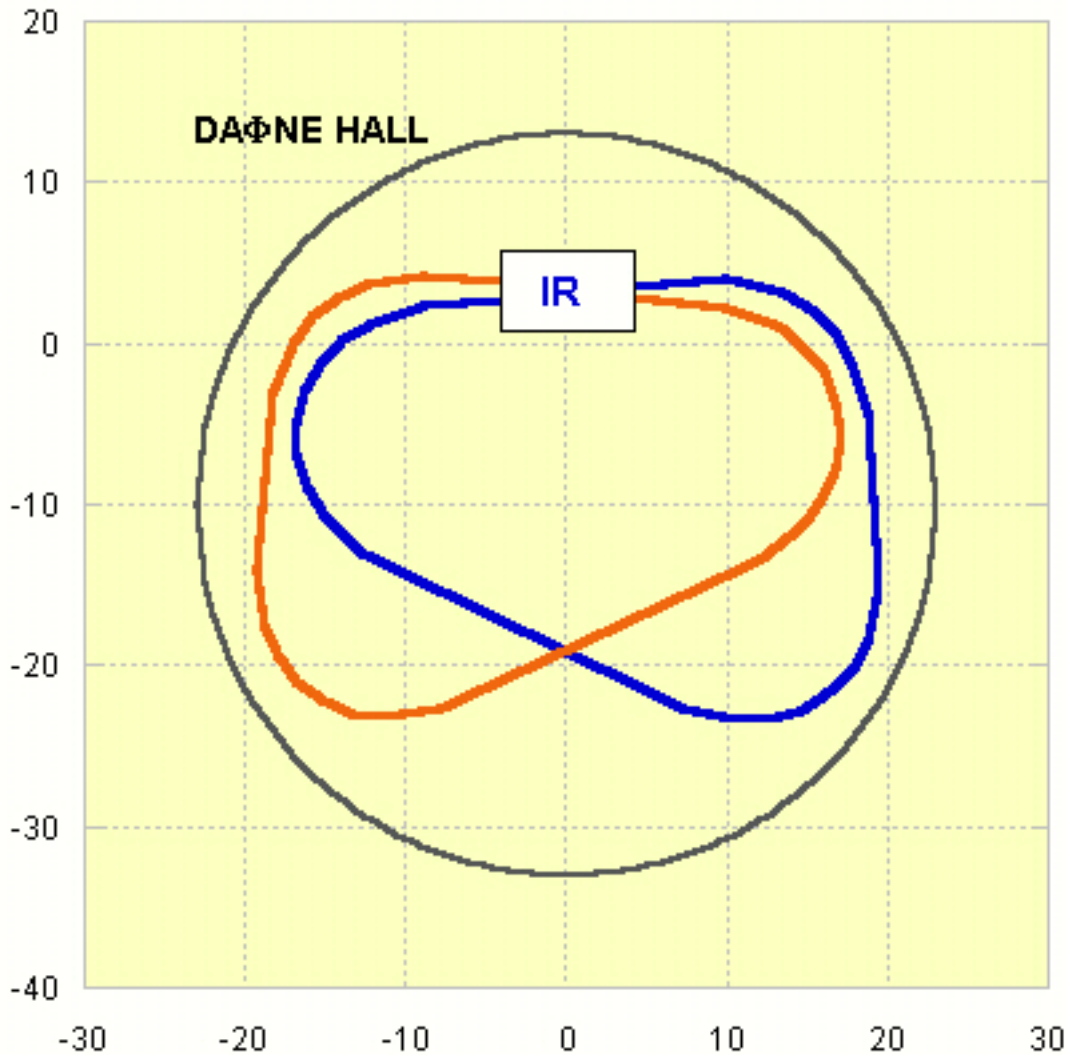
# TauCharm factory at LNF: Preliminary parameters

<b>Energy</b>	<b>1.89 GeV</b>	<b>B</b>	<b>1.8 T</b>
<b>C</b>	<b>105 m</b>	<b>U<sub>o</sub></b>	<b>328 keV</b>
<b>L</b>	<b><math>10^{34} \text{ cm}^{-2}\text{s}^{-1}</math></b>	<b>V<sub>RF</sub></b>	<b>2 MV</b>
<b>f<sub>RF</sub></b>	<b>500 MHz</b>	<b>V<sub>3RF</sub></b>	<b>2 MV</b>
<b><math>\epsilon_x</math></b>	<b><math>1.5 \cdot 10^{-7} \mu\text{m}</math></b>	<b><math>\alpha_c</math></b>	<b>0.022</b>
<b><math>\beta_x \beta_y</math></b>	<b>0.5 m - 5 mm</b>	<b><math>\sigma_E/E</math></b>	<b><math>8.7 \cdot 10^{-4}</math></b>
<b><math>\kappa</math></b>	<b>0.003</b>	<b>P<sub>rad</sub></b>	<b>900 kW</b>
<b>N<sub>bun</sub></b>	<b>160</b>	<b><math>\sigma_L</math></b>	<b>6 mm</b>
<b>N<sup>±</sup>/bunch</b>	<b><math>3.5 \cdot 10^{10}</math></b>	<b>I<sub>th</sub> (@Z/n=0.5Ω)</b>	<b>25 mA</b>
<b><math>\xi_x \xi_y</math></b>	<b>0.03 - 0.05</b>	<b>I<sub>tot</sub></b>	<b>2.7 A</b>

# Lattice of a $\tau$ -charm factory fitting the existing DAΦNE building



## $\tau$ -charm factory layout



**Time:**  
**Similar to Super-**  
**Dafne**

**Costs**  
**(Order of Magnitude):**

**100 M€ (Same for**  
**SuperDafne)**  
**(new injection system**  
**also included)**

# SUPERDAΦNE: new Φ-Factory for $L > 4 \cdot 10^{33}$ or Tau-Charm Factory

	K Physics	Hyper-nuclei	Exotic atoms	1 ÷ 2.2 GeV physics
2004	$1.5 \cdot 10^{32}$	$10^{32}$	$10^{32}$	
2007	$>2 \text{ fb}^{-1}$	$1 \text{ fb}^{-1}$	$0.5 \text{ fb}^{-1}$	
2008	???????			
2009	<b>SHUTDOWN</b>			
2010				
2011	$>2 \cdot 10^{33}$	$>2 \cdot 10^{33}$	$>2 \cdot 10^{33}$	$2 \cdot 10^{32}$
2015	$>40 \text{ fb}^{-1}$	$>15 \text{ fb}^{-1}$	???	$1 \text{ fb}^{-1}$
	KLOE	FINUDA	SIDDHART A	N-Nbar
Cost (M€)	40 (Accelerator)			+20 (Linac & Dipoles)